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## PROCESS FOR PRODUCTION OF LACTOBACILLUS BEVERAGE

#### BACKGROUND OF THE INVENTION

#### Technical field

5 The present invention relates to processes for production of fruit juices containing lactobacilli. More particularly, the invention relates to processes for production of lactobacillus beverages characterized by the treatment of fruit juices for 10 producing lactobacillus beverages of a high content of lactobacillus microorganisms from a wide variety of fruit juices.

In recent years, the effect of lactobacilli on health has been recognized anew, with emphasis 15 coming to be imposed on the significance of positively ingesting lactobacilli through beverages and foods. The lactobacilli for beverages and foods are

of the homotype.

From such a point of view, a lactobacillus

beverage obtained by proliferation of a lactobacillus
in a fruit juice may be stated to be a preferable
one, because not only is it a source for supplying
the lactobacillus, but also the fruit juice itself
has its nutritional value.

25 However, while fruit juices have generally low pH values, there are only very limited species of lactobacilli proliferable in a fruit juice of a low pH value, and therefore it is commonly accepted that lactobacilli undergo almost no proliferation or are

30 killed in a fruit juice. Particularly, proliferation of useful bacteria in the intestines such as <u>Lactobacillus casei</u> and <u>Lactobacillus acidophilus</u> in a fruit juice has been considerably difficult.

Accordingly, the only method of the prior art

55 for proliferation of lactobacilli in a fruit juice
was to elevate the pH value of the juice, and this
method has been applied in one of the bloassays for

detecting adulteration of a fruit juice. However, the method for proliferating lactobacilli by elevating the pH value of a fruit juice involves some drawbacks and is not suitable for utilization in the production of a beverage. For example, increasing the pH value of a fruit juice will increase the risk of contamination with miscellaneous bacteria, and sterilization treatment after increasing of the pH value will result in marked coloration (discoloration into brown) of the fruit juice and generation of a heat odor, whereby the flavor will be markedly impaired.

For the above reasons, a commercially available beverage comprising a combination of a fruit juice and a lactobacillus is prepared by proliferating the lactobacillus in an animal milk and adding the fruit juice thereto. However, the lactobacillus in such a milk beverage containing a fruit juice has a drawback in that the number of microorganisms will be reduced with the elapse of time because of some bacteriostatic components in the fruit juice, and therefore strict storage conditions (cooling and short storage time) must be met for maintenance of the microorga-

25 In order to provide a solution to the above described problem, some of us have previously made a certain proposal (Japanese Patent Appln. No. 210206/1982). In accordance with this prior invention, a lactobacillus beverage endowed with hitherto incompatible properties, i.e., a lactobacillus beverage which comprises a product of lactic acid fermentation of a fruit juice containing substantially no milk component and has a content of a homo-type lactobacillus microorganism of at least 10 milk and a pH not exceeding 4.0, has been provided. The lactobacillus beverage according to this prior invention can be produced by bringing a fruit juice into contact

nism number in the lactobacillus beverage.

Possible solution

with a treating agent selected from the group consisting of amide resins, diatomaceous earths, activated carbons and strongly basic anion-exchange resins which comprise resins having quaternary ammonium groups to remove bacteriostatic components in the fruit juice and then proliferating lactobacillus microorganisms in the thus treated fruit nuice.

This prior invention is regarded as epoch10 making in ensuring proliferation of a lactobacillus
in an acidic fruit juice to a high content, and this
technique would of course be more useful if a greater
variety of treating agents could be applied to remove
bacteriostatic components. A diatomaceous earth can
15 effectively remove bacteriostatic components in
orange and mandarin orange juices but is not effective
enough to remove such components in grape, apple,
grapefruit and strawberry juices. Consequently, there
is an urgent need in the art for a greater variety of
bacteriostatic component removing agents especially
effective for these fruit juices.

## SUMMARY OF THE INVENTION

An object of the present invention is to provide a solution to the above described problem, and to 25 achieve this object by the use of a broader range of bacteriostatic component removing agents.

The process for producing a lactobacillus beverage according to the present invention in one aspect thereof comprises bringing a fruit juice having a pH of 4.5
or less into contact with a treating agent comprising a substance capable of bonding to or adsorbing polyphenols to remove bacteriostatic components in the fruit juice and adding a lactobacillus microorganism which has been proliferated separately to the thus
treated fruit juice.

The process for producing a lactobacillus beverage according to the present invention in another aspect

thereof comprises bringing a fruit juice having a pH of 4.5 or less into contact with a treating agent comprising a substance capable of bonding to or adsorbing polyphenols to remove bacteriostatic components in the fruit juice and proliferating a lactobacillus microorganism in the thus treated fruit juice in the presence of a milk component.

The process for producing a lactobacillus beverage according to the present invention in still another age according to the present invention in still another language thereof comprises bringing a fruit juice having a pH of 4.5 or less into contact with a treating agent comprising a substance which is capable of bonding to or adsorbing polyphenols and is other than an amide resin, a diatomaceous earth, an activated carbon, and a strongly basic anion-exchange resin which comprises a resin having quaternary ammonium groups to remove bacteriostatic components in the fruit juice and proliferating a lactobacillus microorganism in the thus treated fruit juice substantially

In accordance with the present invention in which a wider variety of bacteriostatic component removing agents can be used in comparison with the above described prior invention, it is possible to encourage proliferation of lactobacilli even in grape juice and the other juices mentioned previously in which a diatomaceous earth cannot effectively remove bacteriostatic components, thus ensuring production of a lactobacillus beverage of a high content of a lactobacillus microorganism.

20 in the absence of a milk component.

Further, the present invention includes not only proliferation of a lactobacillus microorganism in a fruit juice from which bacteriostatic components have been removed but also addition of a lactobacillus 35 microorganism which has been proliferated separately to a similarly treated fruit juice. In the latter case also, stability of the content of the lactobacillus

added is advantageously attained as an indication of an intrinsic effect due to the removal of the bacteriostatic components.

Since the bacteriostatic components against 5 lactobacillus microorganisms have been effectively removed in the process for producing a lactobacillus beverage according to the present invention as has been set forth hereinbefore, not only is it possible to produce a lactobacillus beverage of a 10 high content of a lactobacillus microorganism, but also the lactobacillus beverage obtained can withstand storage for a long period: for example, when it is sealed in a glass bottle with shielding from light, no reduction in the number of living organisms 15 is ordinarily observed even when it is left standing at 20°C for 50 days. More specifically, the lactobacillus beverage according to the present invention generally contains a lactobacillus in a number of 108/ml, exceeding the number of lactobacillus 106/ml 20 required as the component standard for the lactobacillus in this kind of beverage with less than 3.0 % of defatted milk solids, and no reduction in the number of living organisms can be seen in a

bottled product thereof even when it is stored at

25 room temperature for 50 days.

The lactobacillus beverage according to the
present invention, which also belongs to the category
of fruit juice beverages, is also improved in respect
of undesirable "cooked flavor" which is a problem as
30 off-flavor in fruit juice beverages.

# DETAILED DESCRIPTION OF THE INVENTION

Relationship to the prior invention

The prior invention, Japanese Patent Appln. No. 210206/1982, pertains to the lactobacillus beverage and the method for production thereof as mentioned previously.

The present invention, broadly speaking, relates

to augmentation of the species of the treating agent applicable in the method for production of a lactobacillus beverage according to the prior invention. In the process of the present invention, unlike the 5 method of the prior invention, the fruit juices in which lactobacilli are to be proliferated may or may not contain a milk component. Thus, in the case where the fruit juices to be treated in the instant process contain no milk component as in the prior invention and 10 the lactobacilli are proliferated in the fruit juices, the treating agents to be used are other than those which are used in the prior invention, i.e., amide resins, diatomaceous earths, activated carbon and strongly basic anion-exchange resins which comprise resins having quatertherefore be understood on the basis of this background.

15 nary ammonium groups. The following description should Fruit juice

Examples of fruit juices suitable for use in the present invention are those having pH values as low 20 as 4.5 or less, preferably 3.0 to 4.0, particularly juices of citrus fruits such as grapefruit juice, orange juice and mandarin orange juice, apple juice, grape juice, strawberry juice, pineapple juice, blueberry juice, raspberry juice, and pear juice.

25 The pH of these fruit juices is, for example, about 3.6 or less for orange juice, about 3.6 or less for mandarin organge juice, about 3.7 or less for apple juice, 3.3 or less for grape juice, and 3.7 or less for strawberry juice.

The fruit juice content in the fruit juice preparations to which lactobacilli are to be added or which are to be subjected to lactic acid fermentation is generally 50 to 200% by weight.

30

The fruit juice to be provided for the treatment 35 according to the present invention may be either one immediately after squeezing, containing pulp, or one from which pulp has been removed by such an operation as centrifugation. In view of convenience in the operation for treatment with a treating agent, it is preferred to use a fruit juice from which pulp has been removed.

5 Components which can be used in combination with the fruit juice when the content thereof is less than 100% may be any of those that will not hinder the growth of lactobacilli or lactic acid fermentation, one example of such components being milk. In an embodiment in which lactic acid fermentation is carried out in the presence of a milk component, the milk component may of course be present in the fruit juice from the timms when the juice is treated with a treating agent.

15 Treating agent

It is presumed that the treating agent to be used in the present invention renders the bacteriostatic components in a fruit juice harmless by adsorption or some other mechanism. However, the present invention is not bound by any such conjecture.

We have recently found that a treating agent

We have recently found that a treating agent capable of bonding to or adsorbing polyphenols has the property of removing bacteriostatic components. The term "polyphenols" herein means phenol com-

25 pounds having two or more phenolic hydroxyl groups in the same molecule. The phrase "capable of bonding to or adsorbing polyphenols" refers to the capability of significantly reducing the concentration of the polyphenols in the untreated fruit juice when the juice is treated with a treating agent under the prescribed conditions. The concentration of the polyphenols is herein measured in accordance with the conventional analytical method based on iron ion. (Particulars may be found in Analytica-EBC, 3rd. ed.

While the degree of the reduction in concentration of the polyphenols by virtue of the treatment should be high enough to substantiate the effect of the present invention as a matter of course, the particular value depends upon the species of the fruit juice to be treated as well as the species and quantity of the treating agent to be employed and therefore cannot be determined by a single factor. In the case, for example, where 2% by weight of a treating agent is added to red grape juice, the effect of the present invention can be achieved if 10 about 25% or more of polyphenols in the juice are removed. (c.f. Example 1)

One group of the treating agent to be used in the present invention consists of an amide resin, a diatomaceous earth, an activated carbon, and a

15 strongly basic anion-exchange resin which comprises a resin having quaternary ammonium groups.

The term "amide resin" herein means a solid resin having amide bonding in the main chain or the side chain thereof. More specifically, for example, 20 polyamides and insolubilized polyvinyl pyrrolidones are suitable. Examples of polyamides are nylon 6, nylon 66, and nylon 11. From the standpoint of availability, the former two are preferred. Insolubilized polyvinyl pyrrolidones are prepared by insolubilizing polyvinyl pyrrolidones which are

The diatomaceous earth may be any one which can be used for treatment of foods. Typical examples are Celite 503, Hi-Flo Super Cell, and Filter Cell. 30 The diatomaceous earth seems to be particularly

natively soluble in water by heating.

35

The diatomaceous earth seems to be particularly suitable for treatment of orange juice among various fruit juices.

Activated carbon may be any one which can be used for treatment of foods.

Anion-exchange resins may be any one which comprises a resin having quaternary ammonium groups. The resins having quaternary ammonium groups are preferably crosslinked polymers such as styrenedivinylbenzene copolymers. Examples of anionexchange resins of this type are Dowex 1 manufactured by Dow Chemical, U.S.A., and Amberlite IRA-402 manufactured by Rohm and Haas Co., U.S.A.

Another group of the treating agent suitable for use in the present invention consists of substances having the aforementioned property with respect to polyphenols except for the four species 10 of treating agents enumerated hereinabove.

Examples of preferred treating agents which fall within this group are edible substances, i.e., foods or food additives. Some specific examples of such edible treating agents are proteins such as

15 wheat protein, soybean protein, gelatin and casein, and protein-containing substances such as skim milk, while another example is a dietary fiber. The term "dietary fiber" herein means a difficultly digestible ingredient in food which cannot be digested with human digestive enzymes. ("Chemistry and Organisms",

18, 95 (1980)) Dietary fibers mainly comprising polysaccharides are preferred. Examples of the edible treating agents will be shown in the experimental examples set forth hereinlater.

These treating agents may be either liquid or solid. In the case of solid agents, those having a large surface area are preferred, and hence those in powdery or granular form are preferred.

Contact of treating agent with fruit juice

25

30 Contact between a treating agent and a fruit juice can be performed by any desired mode as long as its effect, that is, prevention of reduction of lactobacilli or proliferation thereof in a low pH fruit juice, can be recognized.

According to one mode, a treating agent is added to a fruit juice, which is then stirred. The amount of the treating agent, when it is solid, is

ordinarily about 0.1 to 10%, preferably 0.2 to 5%, by weight of the fruit juice. By stirring the fruit juice at a temperature around room temperature for 10 to 40 minutes, the intended object can be accomplished. After the treatment, the fruit juice

accomplished. After the treatment, the fruit juice can be recovered by a conventional procedure such as filtration.

According to another mode for attaining contact, a fruit juice is passed through a layer of a powdery 10 or granular solid agent. Filtration may be performed once or several times so that the contact time as mentioned above can be ensured at a temperature around room temperature.

## Proliferation or addition of lactobacillus

The fruit juice treated as described above is now capable of proliferating a lactobacillus. Further, the lactobacillus content is maintained at a substantially constant level even after the elapse of time when a lactobacillus is added to the juice.

Proliferation of the lactobacillus in accordance with the present invention is essentially the same as that of the prior art except that it is conducted in a fruit juice which may or may not contain a milk component. Thus, the treated fruit juice (pH 4.5 or less) as described above is subjected to a sterilizing treatment (e.g., 90° C/1 minute), cooled, inoculating treatment (e.g., 90° C/1 minute),

ing treatment (e.g., 90° C/1 minute), cooled, inoculated with an appropriate amount of the lactobacillus, and cultured at an appropriate temperature, for example, around 35°C, until the content of the lactobacillus becomes 10<sup>5</sup>/ml or more, that is, ordinarily for 0.5 to

3 days. Proliferation of the lactobacillus is accomplished in the present invention under acidic conditions, especially under acidic conditions intrinsically suitable for the particular fruit juice employed.

35 Excessively acidic conditions, especially less than
3.4 pE conditions, do not seem to be desirable.

One mode of the process for producing a lactobacillus

beverage according to the present invention comprises adding a lactobacillus which has been proliferated separately to a fruit juice from which bacteriostatic components have been removed. Typical lactobacilli 5 which have been proliferated separately in this case are those which have been proliferated in milk, although a fruit juice from which bacteriostatic components have been removed may also be utilized for the proliferation.

The lactobacilli to be used in the present invention are homo-type lactobacilli. Specific examples are those belonging to the genus Lactobacillus and lactobacillus cocci such as those belonging to the genus Streptococcus and the genus Pediococcus. 15 Among them, those belonging to the genus Lactobacillus, which are useful bacteria in the intestines, typically L. casei, L. acidophilus and L. bulgaricus are representative. Proliferability of lactobacillus seems to vary somewhat with the kind of the treating agent 20 employed for treatment of the fruit juice. For example, of the three species of the genus Lactobacillus as mentioned above, the last one is better in proliferability in a fruit juice treated with an amide resin. Post-treatment and utilization of the lactobacillus

25 beverage produced

10

The lactobacillus beverage obtained as described above may be made into a final form for drinking with further addition, if necessary, of conventional additives for beverages such as sweetenings, flavorings, 30 sourings, preservatives, and others, or by dilution, if necessary, with water, carbonated water, animal milk or fermented milk, or soybean milk.

The present invention concerns typically beverages useful as a source for supplying lactobacilli, and in 35 such a case, the products after the step of proliferation of the lactobacilli can be placed aseptically in bottles or other containers as they are without

sterilization. However, since there is also obtained the effect of improvement in flavor of fruit juices by treatment of the lactobacilli according to the Present invention, the products after the step of proliferation of the lactobacilli (and sometimes after the treatment with yeast) can also be subjected

after the treatment with yeast) can also be subjected to a low temperature sterilization, if only this effect of improvement in flavor is sought.

The fruit juices obtained by proliferation of

10 the lactobacilli as described above can be further subjected to alcohol fermentation to provide alcoholic beverages. For example, if ordinary wine manufacturing steps are applied for grape juice subjected to the practice of the present invention, a wine of high 15 quality can be obtained because the so-called malolactic fermentation with the lactobacilli occurs. Also, when fermentation is carried out moderately with the addition of a yeast to the lactobacillus beverage according to the present invention, it is possible to

20 obtain a wine-like fermented beverage with an alcoholic content of less than 1.0%, which does not give off a diacetyl odor, which may sometimes be generated during lactic acid fermentation.

# Experimental examples

### 25 Example 1

To a respective one liter of red grape juice was added 20 g of each of the treating agents shown in Table 1. Each mixture was stirred for 30 minutes, and then filtered. The filtered juice was sterilized thermally at 90°C for one minute. After the juice was cooled to room temperature, 5 ml of a starter (number of microorganisms: 3.4 x 10<sup>8</sup>/ml) having <u>Lactobacillus</u> casei IFO 12004 outlured in red grape juice similarly treated with skim milk as a treating agent was added at 35°C for 48 hours. The quantity of polyphenols in the treated juice was measured by utilizing the color

reaction with iron ion. The number of lactobacillus microorganisms after the cultivation and the removal of polyphenols (%) are summarized in Table 1.

#### 5 Example 2

To one liter of white grape juice, grapefruit
juice, apple juice, strawberry juice and red grape
juice, respectively, was added 20 g of each of the
treating agents set forth in Table 2. Each mixture
was stirred for 30 minutes, and thereafter filtered,
sterilized and cooled as in Example 1. To each of
the thus treated juices was added 5 ml of a starter
having <u>Lactobacillus casei</u> IFO 12004 or <u>Lactobacillus acidophilus</u> IFO 3205 cultured in red grape juice
is minlarly treated with skim milk as a treating agent,
and stationary cultivation was carried out at 35°C
for 48 hours. The number of lactobacillus microorganisms in each of the cultured juices was as shown
in Table 2.

20 <u>Lactobacillus casei</u> IFO 12004 and <u>Lactobacillus</u>
acidophilus IFO 3205 used in the examples of the
present invention were supplied by the Institute for
Fermentation, Osaka of 17-85 Juso-honmachi 2-chome,
Yodogawa-ku, Osaka, 532, Japan, both of which are
available to researchers upon request.

#### Example 3

To 50 liters of red grape juice was added 250 g of skim milk as a treating agent. The mixture was stirred for 10 minutes, and then filtered. The stilrered juice was sterilized and cooled as in Example 1. To the juices thus treated was added 250 ml of a starter (number of microorganisms: 8.2 x 10<sup>9</sup>/ml) similar to that used in Example 1, and stationary cultivation was carried out at 30°C for 24 hours. The cultured juice was found to contain 2.0 x 10<sup>9</sup>/ml of microorganisms while having a ferment savour and a pleasant flavor. After this juice was charged

aseptically into glass bottles and stored at 15°C for three months, no reduction in number of lactobacillus microorganisms was observed.

#### Example 4

- To 10 liters of red grape juice was added 50 g of skim milk as a treating agent. The mixture was stirred for 30 minutes and then filtered, and further sterilized and cooled as in Example 1. To the resultant juice was added 100 ml of milk (number
- of microorganisms: 1.5 x 10<sup>9</sup>/ml) fermented with a lactobacillus (<u>Lactobacillus cased</u> IFO 12004). The product thus obtained, even after it was charged aseptically into glass bottles and stored at 8°C for two weeks, maintained 1.1 x 10<sup>7</sup>/ml of microorganisms
- 15 (the same as the number at the initiation of the storage). In the case where skim milk was not added, the number of mioroorganisms was already reduced to 2 x 10<sup>3</sup>/ml after one week's storage at 8°C. Example 5
- 20 To 5 liters of red grape juice was added 75 g of sodium caseinate as a treating agent. The mixture was stirred for 15 minutes and subsequently filtered. To the filtered juice was added 16.5 g of a powdery
- milk product marketed as a food additive (milk powder 25 controlled not to curdle in the juice and having 30% of a content of defatted milk solids), and the resultant juice was starilized and cooled as in Example 1.
- (number of microorganisms: 6.7 x 10<sup>8</sup>/ml) similar to 30 that used in Example 1, and stationary cultivation was carried out at 35°C for 48 hours. The cultured juice was found to contain 2.0 x 10<sup>8</sup>/ml of micro-

To the juice thus treated was added 25 ml of a starter

was carried out at 35°C for 48 hours. The cultured juice was found to contain 2.0 x 10<sup>8</sup>/ml of micro-organisms while having a ferment savour and a pleasant flavor.

#### 35 Example 6

To one liter of red grape juice was added 10 g of insolubilized polyvinyl pyrrolidone. The mixture

was stirred for 30 minutes and then filtered. To the filtered juice was added 3.3 g of a powdery milk product for use as a food additive similar to that employed in Example 5, and the resultant juice was sterilized and cooled as in Example 1. To the juice thus treated was added 5 ml of a starter (number of microorganisms: 2.2 x 10<sup>8</sup>/ml) similar to that used in Example 1, and stationary cultivation was carried out at 35°C for 48 hours. The cultured juice was 10 found to contain 9.4 x 10<sup>8</sup>/ml of microorganisms while having a ferment savour and a pleasant flavor.

Table 1 Proliferability of lactobacilli in treated fruit juice and removal of polyphenols

Remarks			Proliferated	to exceed	ar s	(5.1 × 10°/ ml)				-
Re	L		Prol	to e	numb	(5.1 m1).1				
Removal of polyphenols	0	28	43	42	27	72	23.83	53	37	33
No. of microorganisms after Removal' of cultivation at 35°C for 48 polyphenols hours (per ml)	£10 <sup>3</sup>	6.5 x 10 <sup>9</sup>	1.9 x 10 <sup>9</sup>	6.0 × 10 <sup>8</sup>	4.9 x 10 <sup>9</sup>	6.6 x 10 <sup>8</sup>	3.7 × 10 <sup>9</sup>	5.0 × 10 <sup>9</sup>	8.0 × 10 <sup>8</sup>	7.0 × 10 <sup>5</sup>
Treating agent	Untreated	Skim milk	Wheat protein	Yeast extract	Diastase	Beet DF	Spent grain	Wheat bran	Methyl cellulose	Corn DF
			Pro- tein			Dietary fiber (DF)				

<u>rable 2</u> Proliferability of lactobacilli in treated fruit juice

		110000	<b>-</b>	Initial num- ber of micro-
Treating agent		species		organisms (per m1)
Casein Sodium caseinate Skim milk		L. Casei	1.2 x 108 3.0 x 108 1.7 x 109	
None Wheat protein Skim milk		zzk	4.8 x 104 3.5 x 108 9.9 x 10	5.0 × 10 <sup>5</sup>
None Wheat protein Skim milk			7.8 x 104 1.5 x 109 4.2 x 109	
None Wheat protein Skim milk			1.0 x 108 7.0 x 108 2.5 x 109	
None Wheat protein Skim milk		I. agidophilus	10 <sup>1</sup> or 1.5 x 3.5 x	1.5 × 10 <sup>3</sup>
Sodium caseinate		L, casei	2.5 × 10 <sup>8</sup>	1.1 × 10 <sup>6</sup>
Soybean protein Gelatin Egg albumin Dry yeast Papain			3.7 × 108 5.4 × 108 2.6 × 107 2.8 × 107 6.6 × 108	6.0 x 10 <sup>6</sup>
Poly-L-proline Enzymolyzate of casein	asel	= = C	3.2 x 109	6.0 x 10 <sup>5</sup>

#### WHAT IS CLAIMED IS:

- 1. A process for producing a lactobacillus beverage, which comprises bringing a fruit juice having a pH of 4.5 or less into contact with a treating agent comprising a substance capable of 5 bonding to or adsorbing polyphenols to remove bacteriostatic components in the fruit juice and adding to the thus treated fruit juice a lactobacillus microorganism which has been proliferated separately.
- 10 2. A process according to claim 1, wherein the separately proliferated lactobacillus has been proliferated in milk.
- 3. A process for producing a lactobacillus beverage, which comprises bringing a fruit juice having a pH of 4.5 or less into contact with a treating agent comprising a substance capable of bonding to or adsorbing polyphenols to remove bacteriostatic components in the fruit juice and proliferating a components in the fruit juice and proliferating a fruit juice in the presence of a milk component.
- 4. A process for producing a lactobacillus beverage, which comprises bringing a fruit juice 25 having a pH of 4.5 or less into contact with a treating agent comprising a substance capable of bonding to or adsorbing polyphenols, said treating agent being exclusive of an amide resin, a diatomaceous earth, an activated carbon, and a strongly basic anion-exchange resin which comprises a resin having quaternary ammonium groups, thereby to remove bacteriostatic components in the fruit juice and proliferating a lactobacillus microorganism in the thus treated fruit juice substantially in the absence of a

milk component.

15

20

- 5. A process according to claim 1 or 3, wherein the treating agent is a member selected from the group consisting of an amide resin, a diatomaceous earth, an activated carbon, or a strongly basic anion-exchange resin, which comprises a resin having quaternary ammonium groups.
- 10 6. A process according to claims 1, 3 or 4, wherein the treating agent is edible.
  - A process according to claim 6, wherein the treating agent is a protein or a dietary fiber.
  - 8. A process according to claims 1, 3 or 4, wherein the lactobacillus beverage to be produced has a content of a homo-type lactobacillus microorganism of at least 10<sup>6</sup>/ml and a pH of 4.5 or less.

# EUROPEAN SEARCH REPORT

0166238 Application number

EP 85 10 6492

	DOCUMENTS CON	ISIDERED TO B	E RELEVANT			
Category	Citation of document of re	with indication, where ap lovant passages	propriate,	Relevant to claim	CLASSIFICATION (I	OF THE
P,X	EP-A-0 113 055 K.K.) * Page 4, lines	(KIRIN BEE		1,4,5, 7,8	A 23 L A 23 L A 23 C	2/34 2/02 9/13:
A	CH-A- 567 373 GMBH) * Claim *	(EDEN-WARE	и			
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docu A: techi	CATEGORY OF CITED DOCI icularly relevant if taken alone cutarly relevant if combined w iment of the same category nological background written disclosure	IMENTS	T: theory or print E: earlier patent siter the film D: document cit L: document cit	ciple underly document, of date and in the app and for other r	ring the invention ut published on, or	fina